

# Narran ROD

## Pulsed laser cleaning systems

ROD 50, 100, 200, 300, 500, 1000, 2000

ROD 50 – 100



ROD 200 – 1000



**NARRAN**  
LASER PRECISION



# NARRAN










L A S E R P R E C I S I O N

## COMPANY INTRODUCTION

We are a Czech company that was founded in 2013 for the purpose of development and production of our own laser systems, automation, construction of single-purpose machines and sales of laser equipment, especially from foreign manufacturers. Our team consists of experienced experts, engineers who understand their work and, thanks to many years of experience, are able to solve any customer requirement. We can design a solution, build a bespoke device, recommend a suitable machine, install a machine and of course, there is also warranty and post-warranty service. We have experience with all types of laser applications and the possibilities of using lasers, from surface cleaning, through the engraving of materials to laser welding.

## OUR ADVANTAGES

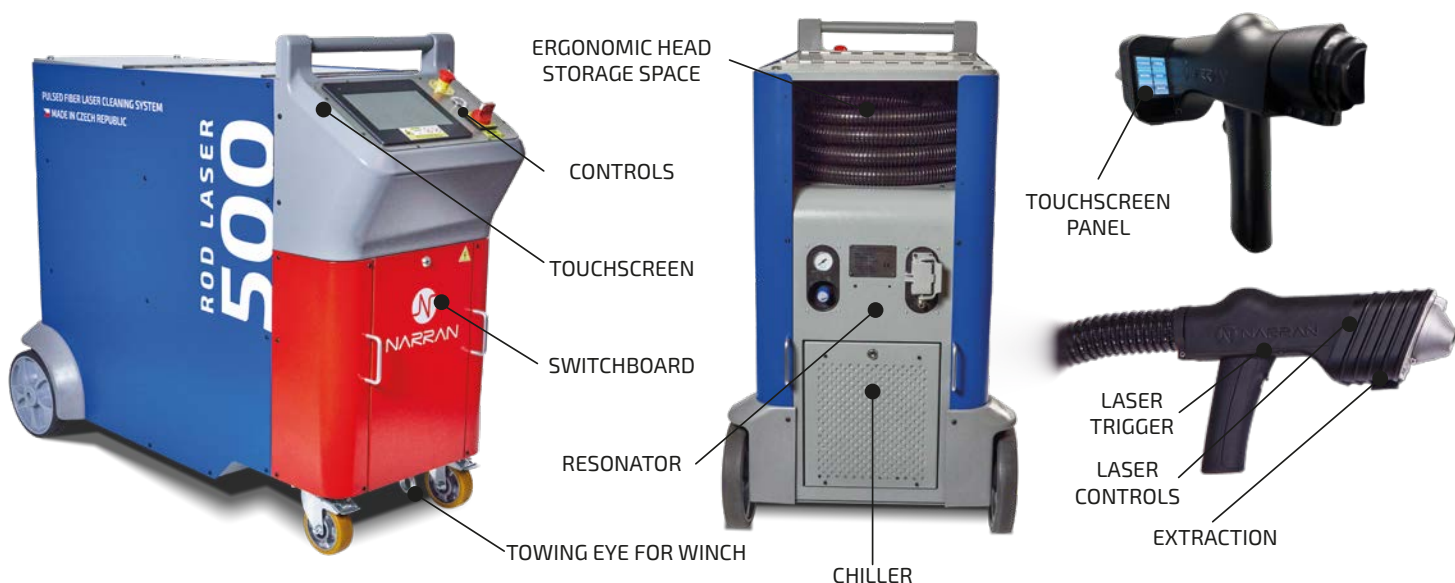
- ✓ We offer a **complete solution** for the customer from the idea to the finished product
- ✓ **Our team consists of engineers, graduates** in the field who are continuing their education
- ✓ **Cooperation** with universities and science centers
- ✓ Testing **directly on the customer's parts**
- ✓ Branch **in Prague** and Malhotice **in Moravia**
- ✓ Training, parameter tuning, **service and spare parts**
- ✓ Certificate **ČSN EN ISO 9001: 2016**

 <b>CONSULTATION</b>	 <b>OUR OWN DEVELOPMENT</b>	 <b>TESTING</b>
 <b>SERVICE</b>	 <b>INSTALLATION</b>	 <b>TRAINING</b>
 <b>SAFETY EQUIPMENT</b>	 <b>SAFETY AUDIT</b>	 <b>SPARE PARTS</b>

# INTRODUCTION OF THE ROD SYSTEM

The ROD system is a modern and compact laser unit, suitable for immediate use in your operation, or for installation in production lines. The system is predestined for industrial cleaning of materials, the laser is capable of cleaning **oxides, rust, paints, varnishes, grease, dirt and more.**

Due to the fact that it uses the latest fiber laser technology as a laser source, the ROD system has many advantages compared to standard solid-state lasers, eg: **low weight, 230 V power supply, long diode life and reliability.**



## EXAMPLES OF LASER CLEANING



## APPLICATIONS

- ✓ mold cleaning
- ✓ rust removal
- ✓ oil removal
- ✓ degreasing
- ✓ paint stripping
- ✓ surface preparation
- ✓ adjustment of welds
- ✓ restoration

# ROD SYSTEM BENEFITS

- ✓ **high efficiency** - 35-55%
- ✓ **mobile** system
- ✓ **ecological operation**: no additional material or chemicals are used
- ✓ **minimum need for maintenance** - minimum of moving parts
- ✓ **longer service life** of diodes - **up to 100,000 hours**
- ✓ **gentle** on the surface to be treated
- ✓ **automatic internal diagnostics** - automatic shutdown of the laser for protection
- ✓ **easy operation**
- ✓ **easy integration** into production lines
- ✓ possibility of **integration with a robot**
- ✓ **integrated cooling**



## ROD SYSTEM SPECIFICATIONS

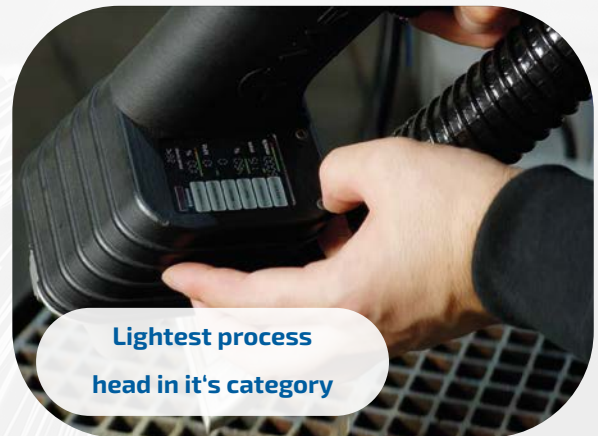
	ROD 50W	ROD 100W	ROD 200W	ROD 300W	ROD 500W	ROD 1000W	ROD 2000W
<b>Average POWER</b>	50 W	100 W	200 W	300 W	500 W	1000 W	2000 W
<b>Peak power in pulse</b>	10 kW	10 kW	232 kW	232 kW	2500 kW	2500 kW	1600 kW
<b>Wavelength</b>	1064-1070 nm	1064-1070 nm	1064-1070 nm	1064-1070 nm	1064-1070 nm	1064-1070 nm	1064-1070 nm
<b>Frequency</b>	2-50 kHz	2-50 kHz	2-200 kHz	3-300 kHz	2-50 kHz	20-50 kHz	20-50 kHz
<b>Optical fiber length</b>	5 m	5 m	10 m	10 m	10 m (up to 100 m)	10 m (up to 100 m)	10 m (up to 100 m)
<b>Head weight</b>	2,35 kg	2,35 kg	1,9 kg	1,9 kg	1,5 kg	1,5 kg	2,5 kg
<b>Operating temp.</b>	5 - 45 °C	5 - 45 °C	5 - 45 °C	5 - 45 °C	5 - 45 °C	5 - 45 °C	5 - 45 °C
<b>Dimensions</b>	0,6 x 0,5 x 0,5 m	0,6 x 0,5 x 0,5 m	1,01 x 1,12 x 0,6 m	1,01 x 1,12 x 0,6 m	1,1 x 1,26 x 0,6 m	1,1 x 1,26 x 0,6 m	2,62 x 1,68 x 0,8 m
<b>Weight</b>	50 kg	50 kg	115 kg	115 kg	195 kg	245 kg	850 kg
<b>Power consumption</b>	0,8 kW (1 PE)	1,2 kW (1 PE)	2,5 kW (1 PE)	3 kW (1 PE)	3,5 kW (1 PE)	5 kW (3+PE+N)	10 kW (3+PE+N)
<b>Power supply</b>	110/230V (16A)	110/230V (16A)	110/230V (16A)	110/230V (16A)	230V (16A)	400 V (16A)	400 V (32A)
<b>Laser beam scanning</b>	2D	2D	2D	2D	1D	1D	1D



# NEW GENERATION PROCESS HEAD

Our already 3rd generation process laser cleaning head is the result of 7 years of development and refinement under the strict supervision of our optical and mechanical engineers.

- ✓ A scanning system that is custom-designed for smooth and even laser cleaning in multiple beam shapes. With adjustable beam shapes, our lasers increase efficiency, accuracy, and uniformity in cleaning and reach textured and grooved surfaces that basic laser cleaning cannot handle.
- ✓ Focus distance adjustable to millimeters without the need to manually change lenses
- ✓ Basic cleaning parameters (focus, scan speed, scan width) are adjustable directly on the process head, no need to use the machine display
- ✓ Active water cooling circuit ensures trouble-free operation even in harsh conditions and three-shift operation.
- ✓ Can be attached to a manipulator or robotic arm even retrospectively after purchase of the laser. The industrial PLC is ready for communication with higher-level systems or external laser beam triggering.
- ✓ Angled beam output eliminates back reflections of both laser radiation and released contaminants and fumes. Therefore, the head is minimally exposed to dirt and heat, resulting in less maintenance, which has a positive effect on its overall lifetime.



ROD 50, 100

ROD 500, 1000, 2000

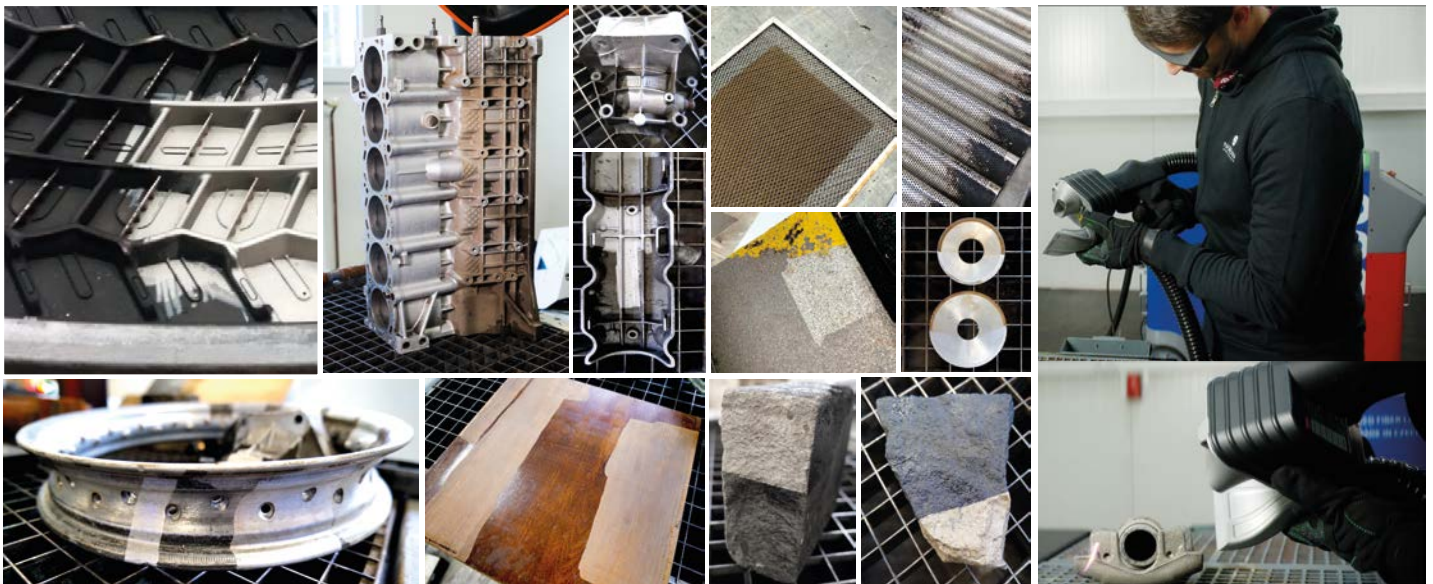
# HOW DOES LASER CLEANING WORK?

Laser cleaning uses concentrated laser radiation to evaporate impurities from the layer. Impurities are removed using ultra-short laser pulses ( $\mu\text{s}$ - $\text{ms}$ ) that generate heat and heat-induced pressure - the high temperature inside the material creates a high pressure that causes it to evaporate. **Laser cleaning is therefore very gentle on the substrate. It produces almost no waste material, as most impurities evaporate, thanks to high efficiency of used laser resonators, the cleaning process has very low operating costs.** Laser cleaning is non-contact, non-abrasive method, which is very gentle on the surface of the material. Because the course of the interaction of the laser radiation with the material depends on the material, it is possible to set the cleaning parameters so that the substrate remains intact after cleaning.

## ADVANTAGES OF LASER CLEANING OVER OTHER METHODS

	LASER CLEANING	SAND CLEANING	CHEMICAL CLEANING	HIGH PRESSURE CLEANING	STEAM CLEANING	MANUAL CLEANING
<b>SAVING TIME</b>						
Possibility to clean in a production environment	✓	✗	—	✗	✗	—
Quick cleaning method	✓	✓	✗	✓	✓	✗
Short or no production cessation	✓	✗	—	✗	✓	—
<b>ENVIRONMENTALLY FRIENDLY</b>						
It does not produce any added waste	✓	✗	✗	✗	✗	✗
It makes no noise	✗	✗	✓	✗	✓	✓
No need to discard / decontaminate the cleaning medium	✓	✗	✗	✗	✓	✗
Environmentally friendly	✓	✗	✗	✓	✓	✓
<b>ANOTHER BENEFITS</b>						
Economical	✓	✗	✗	✗	✓	✓
It does not damage the surface material	✓	✗	—	—	—	✗

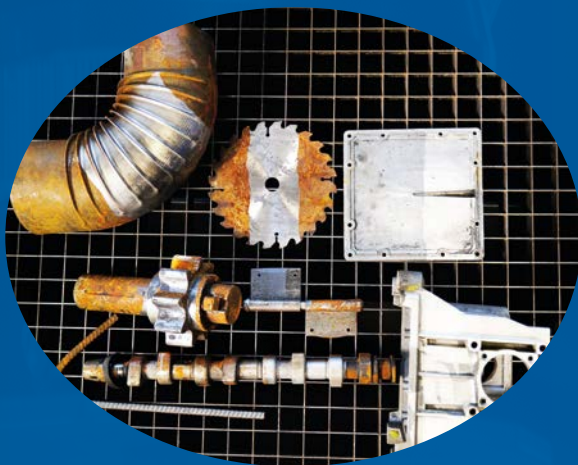
**LEGEND**    ✓ It's the advantage of this method    — It can be the advantage of this method    ✗ No, it's not the advantage of this method



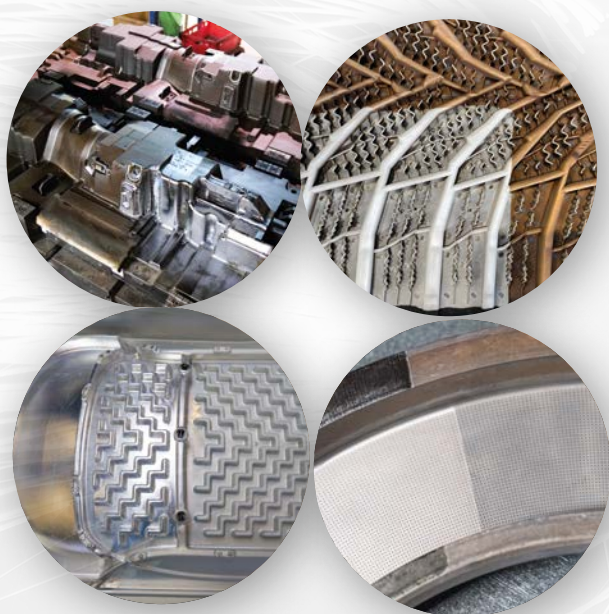
# CLEANING LASER USES

Laser cleaning is very gentle on the base material, it can also be used for cleaning very fragile plastics molds, ie glossy, polished and etched designs. **In addition, it is also fast, relatively quiet and dust - free (on difference from mechanical grinding, blasting, sandblasting).**

The laser can remove a number of unwanted surfaces materials (eg greases, oils, separators, rust, paints, varnishes and adhesives, rubber and grease). Correctly set and selected laser, both hardware and software wise, is absorbed in the impurity (rust, oil, paint,...) where the laser ablation occurs, ie removal of impurities, but does not have enough energy to damage the base material (steel, stainless steel, aluminum, metals, copper, stone, sandstone, granite, marble...), **so it is especially suitable for cleaning molds, tools, car parts, machines and also for restoration...**



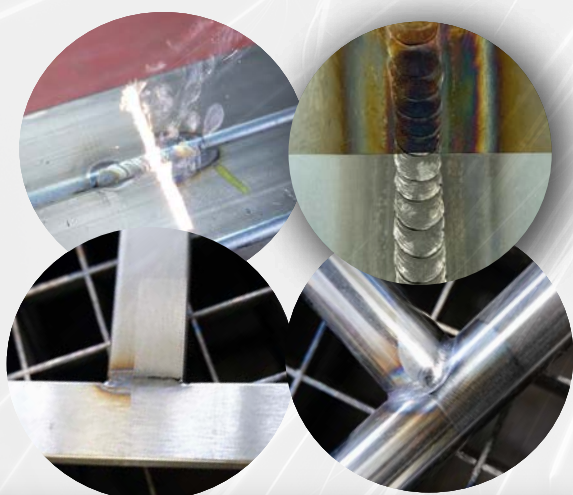
## MOLD CLEANING



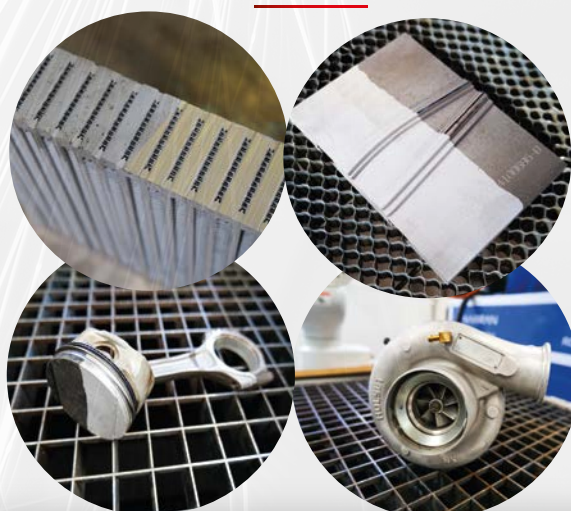
## RESTORATION



## WELD CLEANING



## SPOT CLEANING



# CLEANING LASER USE



WITHOUT DAMAGING  
OF SUBSTRATE MATERIAL



LOW OPERATING COSTS  
MAX 1 EUR / HOUR



MINIMUM TEMPERATURE  
EFFECT ON SUBSTRATE



LONG SERVICE  
INTERVAL

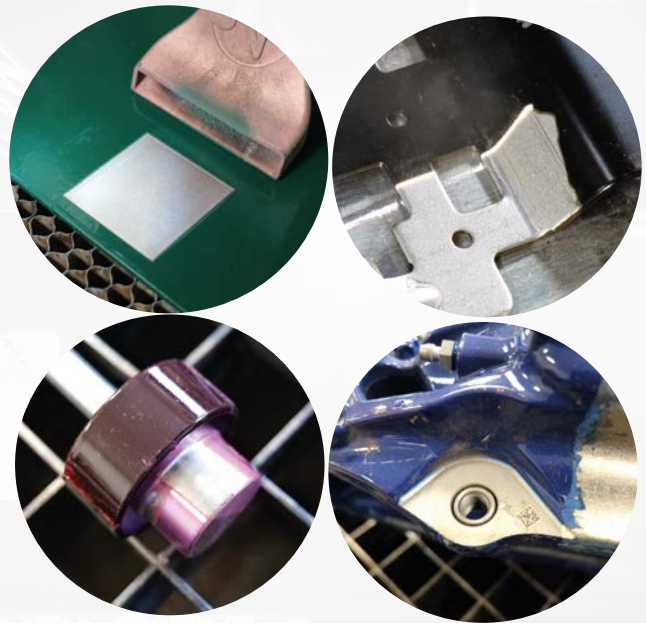


EASY TO USE

## DEGREASING



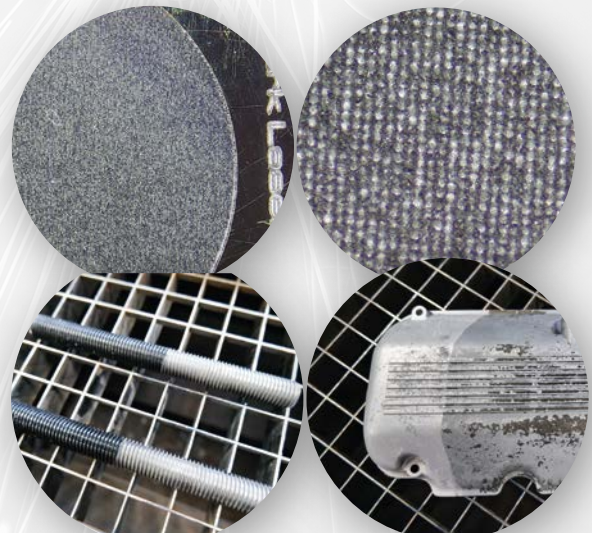
## PAINT REMOVAL



## RUST REMOVAL



## MATERIAL PREPARATION





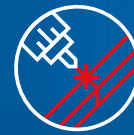
# OTHER LASER APPLICATIONS



LASER CLEANING



LASER DRILLING



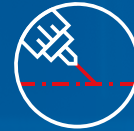
LASER WELDING



LASER CUTTING



LASER MARKING  
AND ENGRAVING



LASER  
MICROMACHINING

## WE ALSO OFFER

### ✓ LASER COMPONENTS

Lasers / laser sources  
Synrad, IPG  
Optomechanics, positioners  
Optical and anti-vibration tables

Process laser heads  
Protective equipment  
Measuring instruments  
Coolers, suction, filtration

### ✓ CONSUMABLES

Protection glass  
Cleaning kits  
Deionization cartridges  
Lamps  
Trumpf spare parts

Nozzles  
Fiber optics  
ZnSe optics  
Ceramic insulating rings  
Precitec spare parts

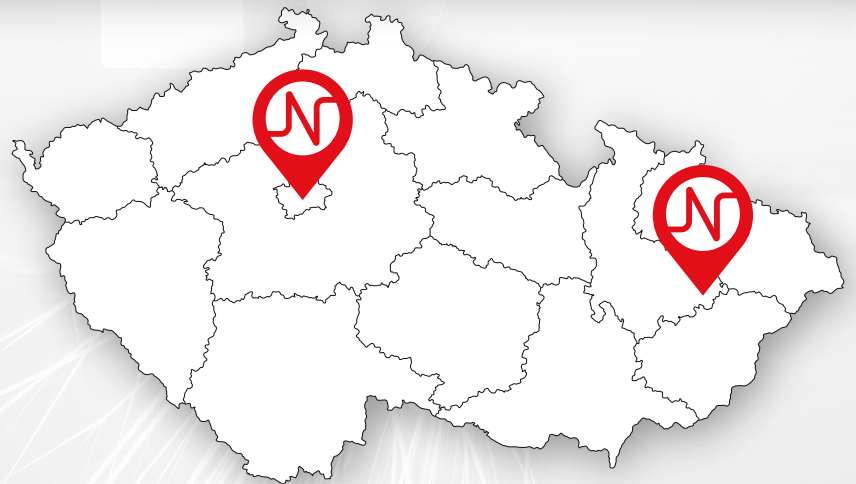


### COMPANY HEADQUARTERS (BRNO)

BAYEROVA 802/33  
BRNO – STŘED, 602 00

### PRAGUE BRANCH

TECHNOLOGICKÁ 141  
ZLATNÍKY-HODKOVICE, 252 41



## WE ARE A PROUD SUPPLIER OF THESE COMPANIES

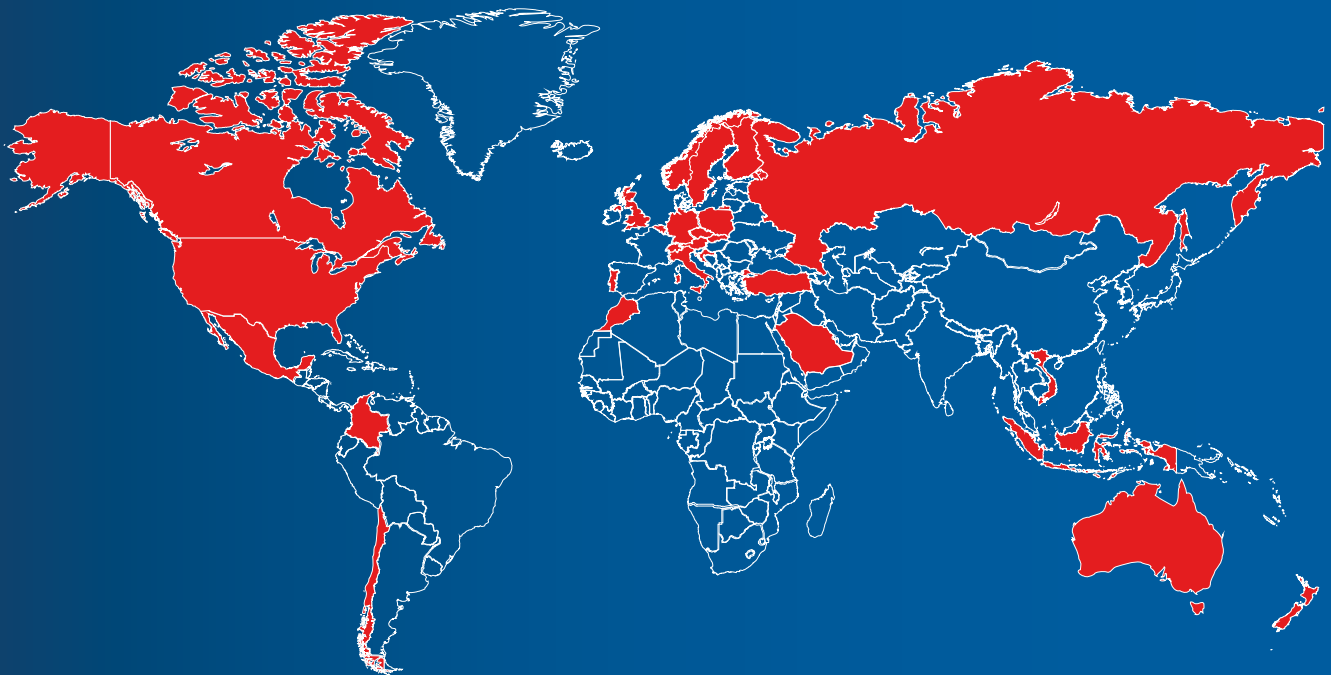


# WE ARE WORLDWIDE

Since 2014 we have delivered hundreds of machines to over than 20 countries all across the globe and more are emerging every day. Our clients are both state institutions such as museums, schools, scientific institutions as well as private companies, manufacturing factories from the automotive, aviation, manufacturing industries and private individuals building their business on laser cleaning.

We know that the biggest challenge isn't delivering, but serving the machines remotely, that is why our technicians are on-call 24/7 ready to help via remote-access. If the situation does not allow otherwise, we are ready to send our technicians across the world for laser work training, consultations, upgrades and of course any service, because we are well aware that production simply can not stop for any reason.

We strongly believe that laser cleaning is the future answer to broad spectre of industrial needs and are fully prepared to provide the very best solution as well as maintaining it.



# CONTACT US



## Ing. Martin Boháč

products – cleaning lasers, spare parts, consulting

☎ +420 604 807 488

✉ Bohac@narran.cz



## Ing. David Rebhán

products – cleaning lasers

☎ +420 776 116 711

✉ Rebhan@narran.cz

# FOLLOW US



# JOIN US

